

### Mechanical Engineering



Grote Antonsson Editors



## Springer Handbook of Mechanical Engineering

**Springer Handbooks** provide a concise compilation of approved key information on methods of research, general principles, and functional relationships in physical sciences and engineering. The world's leading experts in the fields of physics and engineering will be assigned by one or several renowned editors to write the chapters comprising each volume. The content is selected by these experts from Springer sources (books, journals, online content) and other systematic and approved recent publications of physical and technical information.

The volumes are designed to be useful as readable desk reference books to give a fast and comprehensive overview and easy retrieval of essential reliable key information, including tables, graphs, and bibliographies. References to extensive sources are provided.

# Handbook Kandbook

of Mechanical Engineering

Grote, Antonsson (Eds.)

With DVD-ROM, 1822 Figures and 402 Tables



#### Editors:

Professor Dr.-Ing. Karl-Heinrich Grote Department of Mechanical Engineering Otto-von-Guericke University Magdeburg Universitätsplatz 2 39106 Magdeburg, Germany karl.grote@ovgu.de

Professor Erik K. Antonsson Department of Mechanical Engineering California Institute of Technology (CALTEC) 1200 East California Boulevard Pasadena, CA 91125, USA erik@design.caltech.edu

Library of Congress Control Number:

2008934575

ISBN: 978-3-540-49131-6 e-ISBN: 978-3-540-30738-9

All rights reserved. This work may not be translated or copied in whole or in part without the written permission of the publisher (Springer Science+Business Media, LLC New York, 233 Spring Street, New York, NY 10013, USA), except for brief excerpts in connection with reviews or scholarly analysis. Use in connection with any form of information storage and retrieval, electronic adaptation, computer software, or by similar or dissimilar methodology now known or hereafter developed is forbidden. The use in this publication of trade names, trademarks, service marks, and similar terms, even if they are not identified as such, is not to be taken as an expression of opinion as to whether or not they are subject to proprietary rights.

The use of designations, trademarks, etc. in this publication does not imply, even in the absence of a specific statement, that such names are exempt from the relevant protective laws and regulations and therefore free for general use.

Product liability: The publisher cannot guarantee the accuracy of any information about dosage and application contained in this book. In every individual case the user must check such information by consulting the relevant literature.

Production and typesetting: le-tex publishing services oHG, Leipzig Senior Manager Springer Handbook: Dr. W. Skolaut, Heidelberg Illustrations: schreiberVIS, Seeheim and Hippmann GbR, Schwarzenbruck Cover design: eStudio Calamar Steinen, Barcelona Cover production: WMXDesign GmbH, Heidelberg Printing and binding: Stürtz GmbH, Würzburg

Printed on acid free paper

SPIN 10934364 60/3180/YL 5 4 3 2 1 0

#### **Preface**

Mechanical engineering is a broad and complex field within the world of engineering and has close relations to many other fields. It is an important economic factor for all industrialized countries and the global market allows for wide international competition for products and processes in this field. To stay up to date with scientific findings and to apply existing knowledge in mechanical engineering it is important to renew and continuously update existing information.

The editors of this *Springer Handbook on Mechanical Engineering* have worked successfully with 92 authors worldwide to include chapters about all relevant mechanical engineering topics. However, this Handbook cannot claim to cover every aspect or detail of the mechanical engineering areas or fields included, and where mechanical engineers are currently present and contributing their expertise and knowledge towards the challenges of a better world. However, this Handbook will be a valuable guide for all who design, develop, manufacture, operate, and use mechanical artefacts.

We also hope to spark interest in the field of mechanical engineering from others. In this Handbook, high-school students can get a first glance at the options in this field and possible career moves.

We, the editors, would like to express our gratitude and thanks to all of the authors of this Handbook, who have devoted a considerable amount of time towards this project. We would like to thank them for their patience and cooperation, and we hope for a long-lasting partnership in this ambitious project. We would also most sincerely like to thank our managers and friends at Springer and le-tex. The executives at Springer-Verlag were always most cooperative and supportive of this Handbook. Without Dr. Skolaut's continuous help and encouragement and Ms. Moebes' and Mr. Wieczorek's almost daily requests for corrections, improvements, and progress reports it would have taken another few years – if ever – to publish this Handbook. Stürtz has done a fantastic job in printing and binding. Finally we would like to thank all the people we work with in our departments and universities, who tolerated the time and effort spent on this book.

Finally, we know that there is always room for improvement – with this Handbook as with most engineering products and approaches. We, as well as the authors welcome your fair hints, comments, and criticism. Through this Handbook and with the authors' efforts, we would also like to draw your attention to what has been accomplished for the benefit of the engineering world and society.

Berlin, Fall 2008 Pasadena, Fall 2008 Karl-Heinrich Grote Erik K. Antonsson

#### **About the Editors**

Dr. Karl-Heinrich Grote is a Professor and Chair of the Department of Mechanical Engineering – Engineering Design at the Otto-von-Guericke University in Magdeburg, Germany. He earned his "Diploma in Mechanical Engineering" (Masters of Science in Mechanical Engineering) in 1979 and his "Dr.-Ing." (Ph.D. in Engineering) in 1984, both from the Technical University in Berlin, Germany. After a post doctoral stay in the USA he joined an automotive supplier as manager of the engineering design department. In 1990 he followed a call to become full professor at the Mechanical Engineering Department at the California State University, Long Beach, USA. In 1992 he received the TRW Outstanding Faculty award and in 1993 the VDI "Ring of Honor" for his research on Engineering Design and Methodology. In 1995 he was named chair of the Engineering Design Department at the Otto-von-Guericke University in Magdeburg, where he is now Dean of the College of Mechanical Engineering at the California Institute of Technology (Caltech) USA. Since 1995 he is Editor of the DUBBEL (Taschenbuch für den Maschinenbau) and author of several books.



Dr. Erik Antonsson is a Professor of Mechanical Engineering at the California Institute of Technology in Pasadena, where he organized the Engineering Design Research Laboratory and has conducted research and taught since 1984. He earned a Bachelor of Science in Mechanical Engineering from Cornell University in 1976, and a PhD in Mechanical Engineering from the Massachusetts Institute of Technology, Cambridge in 1982. In 1984 he joined the Mechanical Engineering Faculty at the California Institute of Technology, where he served as the Executive Officer (Chair) from 1998 to 2002. From September, 2002 through January, 2006, Dr. Antonsson was on leave from Caltech and served as the Chief Technologist at NASA's Jet Propulsion Laboratory (JPL). He was an NSF Presidential Young Investigator (1986-1992), won the 1995 Richard P. Feynman Prize for Excellence in Teaching, and was a co-winner of the 2001 TRW Distinguished Patent Award. Dr. Antonsson is a Fellow of the ASME, and a member of the IEEE, AIAA, SME, ACM, and ASEE. He has published over 110 scholarly papers in the field of engineering design research, has edited two books, and holds eight U.S. patents.



#### List of Authors

#### **Gritt Ahrens**

Daimler AG X944
Systems Integration and Comfort Electric
71059 Sindelfingen, Germany
e-mail: gritt.ahrens@daimler.com

#### Seddik Bacha

Université Joseph Fourier Grénoble Electrical Engineering Laboratory Saint Martin d'Hères 38402 Grenoble, France e-mail: seddik.bacha@g2elab.inpg.fr

#### **Stanley Baksi**

TRW Automotive, Lucas Varity GmbH Carl Spaeter Str. 8 56070 Koblenz, Germany e-mail: stanley.baksi@trw.com

#### **Thomas Böllinghaus**

Federal Institute for Materials Research and Testing (BAM) Unter den Eichen 87 12205 Berlin, Germany e-mail: thomas.boellinghaus@bam.de

#### **Alois Breiing**

Eidgenössische Technische Hochschule Zürich (ETH) Institut für mechanische Systeme (IMES)
Zentrum für Produkt-Entwicklung (ZPE)
ETH Zentrum, CLA E 17.1, Tannenstrasse 3
8092 Zurich, Switzerland
e-mail: breiing@imes.mavt.ethz.ch

#### **Eugeniusz Budny**

Institute of Mechanized Construction and Rock Mining
Racjonalizacji 6/8
02-673 Warsaw, Poland
e-mail: e.budny@imbigs.org.pl

#### **Gerry Byrne**

University College Dublin School of Electrical, Electronic and Mechanical Engineering Belfield, Dublin 4, Ireland e-mail: gerald.byrne@ucd.ie

#### **Boris Ilich Cherpakov (deceased)**

#### **Edward Chlebus**

Wrocław University of Technology
Centre for Advanced Manufacturing Technologies
Lukasiewicza 5
50-371 Wrocław, Poland

e-mail: edward.chlebus@pwr.wroc.pl

#### Mirosław Chłosta

IMBiGS – Institute for Mechanized Construction and Rock Mining (IMBiGS) ul. Racjonalizacji 6/8 02-673 Warsaw, Poland e-mail: m.chlosta@imbigs.org.pl

#### Norge I. Coello Machado

Universidad Central "Marta Abreu" de Las Villas Faculty of Mechanical Engineering Santa Clara, 54830, Cuba e-mail: norgec@uclv.edu.cu

#### Francesco Costanzo

Alenia Aeronautica
Procurement/Sourcing Management Department
Viale dell'Aeronautica
Pomigliano (NA), Italy
e-mail: fcostanzo@inwind.it

#### Carl E. Cross

Federal Institute for Materials Research and Testing (BAM) Joining Technology Unter den Eichen 87 12200 Berlin, Germany e-mail: carl-edward.cross@bam.de

#### **Frank Dammel**

**Technical University** Department of Mechanical Engineering/Institute of Technical Thermodynamics Petersenstr. 30 64287 Darmstadt, Germany

e-mail: dammel@ttd.tu-darmstadt.de

#### Jaime De La Ree

Virginia Tech **Electrical and Computer Engineering Department** 340 Whittemore Hall Blacksburg, VA 24061, USA e-mail: jreelope@vt.edu

#### Torsten Dellmann

**RWTH Aachen University** Department of Rail Vehicles and Materials-Handling Technology Seffenter Weg 8 52074 Aachen, Germany

e-mail: torsten.dellmann@ifs.rwth-aachen.de

#### **Berend Denkena**

Leibniz University Hannover IFW - Institute of Production Engineering and Machine Tools An der Universität 2 30823 Garbsen, Germany e-mail: denkena@ifw.uni-hannover.de

#### **Ludger Deters**

Otto-von-Guericke University Institute of Machine Design Universitätsplatz 2 39016 Magdeburg, Germany e-mail: ludger.deters@ovgu.de

#### **Ulrich Dilthey**

**RWTH Aachen University** ISF Welding and Joining Institute Pontstr. 49 52062 Aachen, Germany e-mail: di@isf.rwth-aachen.de

#### Frank Engelmann

University of Applied Sciences Jena Department of Industrial Engineering Carl-Zeiss-Promenade 2 07745 Jena, Germany e-mail: frank.engelmann@fh-jena.de

#### Ramin S. Esfandiari

California State University Department of Mechanical & Aerospace Engineering Long Beach, CA 90840, USA e-mail: esfandi@csulb.edu

#### Jens Freudenberger

Leibniz-Institute for Solid State and Materials Research Dresden Department for Metal Physics P.O. Box 270116 01171 Dresden, Germany e-mail: j.freudenberger@ifw-dresden.de

#### Stefan Gies

**RWTH Aachen University** Institute for Automotive Engineering Steinbachstr. 7 52074 Aachen, Germany e-mail: gies@ika.rwth-aachen.de

#### Joachim Göllner

Otto-von-Guericke University Institute of Materials and Joining Technology Department of Mechanical Engineering Universitätsplatz 2 39016 Magdeburg, Germany joachim.goellner@mb.uni-magdeburg.de

#### **Timothy Gutowski**

Massachusetts Institute of Technology Department of Mechanical Engineering Cambridge, MA 02139, USA e-mail: qutowski@mit.edu

#### Takeshi Hatsuzawa

Tokyo Institute of Technology Precision and Intelligence Laboratory 4259-R2-6, Nagatsuta-cho 226-8503 Yokohama, Japan e-mail: hat@pi.titech.ac.jp

#### **Markus Hecht**

Berlin University of Technology Institute of Land and Sea Transport Systems Department of Rail Vehicles Salzufer 17-19 10587 Berlin, Germany e-mail: markus.hecht@tu-Berlin.de

#### Hamid Hefazi

California State University Mechanical and Aerospace Engineering Department of Mechanical and Aerospace Engineering 1250 Bellflower Boulevard Long Beach, CA 90840, USA e-mail: hefazi@csulb.edu

#### Martin Heilmaier

**Technical University** Department of Physical Metallurgy Petersenstr. 23 64287 Darmstadt, Germany e-mail: m.heilmaier@phm.tu-darmstadt.de

#### **Rolf Henke**

**RWTH Aachen University** Institute of Aeronautics and Astronautics Wuellnerstr. 7 52062 Aachen, Germany e-mail: henke@ilr.rwth-aachen.de

#### Klaus Herfurth

Industrial Advisor Am Wiesengrund 34 40764 Langenfeld, Germany e-mail: klaus.herfurth@t-online.de

#### Horst Herold (deceased)

#### **Chris Oliver Heyde**

Otto-von-Guericke University Electric Power Networks and Renewable Energy Sources Universitätsplatz 2 39106 Magdeburg, Germany e-mail: chris.heyde@ovgu.de

#### **Andrew Kaldos**

**AKM Engineering Consultants** 31 Tudorville Road Bebington, Wirral CH632 HT, UK e-mail: andrew.kaldos@ntlworld.com

#### Yuichi Kanda

**Toyo University** Department of Mechanical Engineering Advanced Manufacturing Engineering Laboratory 2100 Kujirai 350-8585 Kawagoe-City, Japan e-mail: cimkanda@toyonet.toyo.ac.jp

#### **Thomas Kannengiesser**

Federal Institute for Materials Research and Testing (BAM) Joining Technology Unter den Eichen 87 12200 Berlin, Germany e-mail: thomas.kannengiesser@bam.de

#### Michail Karpenko

**New Zealand Welding Centre** Heavy Engineering Research Association (HERA) 17-19 Gladding Place Manukau City, New Zealand e-mail: michail.karpenko@hera.org.nz

#### Bernhard Karpuschewski

Otto-von-Guericke University Department of Manufacturing Engineering Universitätsplatz 2 39106 Magdeburg, Germany e-mail: karpu@mb.uni-magdeburg.de